PRODUCT CHARACTERISTIC SHEET and COC

PLEASE READ BEFORE USING!

Material: Invisible Matte 3 mil UV Vinyl Laminate

Part Nos: IMUV31350, IMUV33050, IMUV35450

General Description: 3 mil UV stable clear vinyl with smooth matte texture and a clear permanent acrylic adhesive. This matte laminate does not mute the color of your graphics. Invisible UV matte has a 3 year UV life and UV inhibitors to protec your graphics. Use for over-laminating when a matte finish is needed or UV durability is a concern.

Thickness:	3 mil. vinyl, plus 1 mil of adhesive.			Adhesive Properties:	
Outdoor Life:	3 years			General purpose permanent acrylic pressure sensitive	
Shelf Life:	2 years stored at 70 F & 50%RH			adhesive works on mos	t surfaces.
Service Temperature Range: (-40° F to 150° F)]	
Minimum Application Temp.:	40° F				
		Tests	performed results:		
Ulitmate Peel from		Average OZ/IN	Test Method		
20 minutes Peel Adhesion to Stainless Steel		87			
24 hour Peel Adhesion to Stainless Steel		87			
1 year Peel Adhesion to Stainless Steel		25			
Shear Adhesion		100+ hours			
		100+ Hours			
Tack (gm/sq cm)		N/A			
CERTIFICATE OF CONFORMANCE (COC)	Sold to:			Lot N	0.:
	Buyer:		PO#	Supplier's Authorized Re	pp.: Demas Garcia
	Supplier:	Graphic Marking Syster	ms MFR Part No:	Top of the page Tit	le: Converting Manager
,	MFR Date:		Ship Date:	Da	te:
Application Techniques:	Laminate with a cold pressure sensitive laminator or by hand. Too much reverse tension on the laminate may stretch the laminate and cause curling in the finished product.				
GSP Software Settings:	Because this material is a soft PVC, you do not have to increase your pressure greatly. This laminate should work in most plotters without trouble.				
	USE A 45° b	lade or 60° BLADE o	on any combination	of material 8 mil or thicker	<u>.</u>

Disclaimer

All of the descriptive information listed above is our recommendation only. This information does not suggest or constitute a written or verbal warranty or guaranty of any kind by the manufacturer or distributor of this product. Although this material can be printed on with some solvent based printers, the surface characteristics of the material can change from roll to roll, and failure of optimal printing results are not a basis for returning the product. Purchasers of this product shall be responsible for independently determining the suitability of the material for the intended application. GMS0612 Graphic Marking Systems

Material Safety Data Sheet (MSDS) **Material Name: Invisible Matte 3 mil UV Vinyl Laminate** Company: IMUV31365, IMUV33065, IMUV35465 Part Nos: **Graphic Marking Systems** Date Prepared: Address: 28457 N. Ballard Rd., Suite A1 Lake Forest, IL 60045 General Description: 3 mil UV stable clear vinyl with smooth matte texture and a clear permanent Phone: 847-582-9276 acrylic adhesive. Fax: 847-582-9282 Composition and information on ingredients: UL Recognized: NO **ROHS Compliant:** YES Individual components of this product do not contribute to any known hazards. OSHA HAZARDOUS COMPONENTS (29 CFR1910.1200): NONE **REACH Compliant:** YES Hazards Identification: POTENTIAL HEALTH EFFECTS: ACUTE: No significant toxic hazard. When burned may produce toxic fumes. CHRONIC: No significant toxic hazard. None of the components present in this material at concentrations equal to or greater than 0.1% are listed by IARC, NTP, OSHA, or ACGIH as a carcinogen. First Aid Measures: Fire Fighting Measures: Emergency and First Aid Procedures: Flash Point: N/A **ROUTES OF ENTRY:** Method Used: N/A N/A Inhalation: N/A Skin: Auto-ignition Temperature N/A N/A Flamable limits in Air % by Volume: LEL: N/A, UEL: N/A N/A Ingestion: Eves: Accidental Release Measures: N/A Multi-rated ABC extinguisher or water Extinguishing Media: Handling and Storage: Unusual Fire and Explosion Hazards: None No special handling required other than storing away from Special Fire Fighting Procedures: In case of fire, use self-contained breathing excessive heat sources. apparatus and full protective equipment - all fires liberate toxic gases. **Exposure Controls and Personal Protection:** Physical and Chemical properties: Respiratory Protection: None required Vapor Pressure (mm Hg) N/A **Boiling Point:** N/A N/A Skin Protection: No precautions required Vapor Density (air = 1): N/A Melting Point: Eve Protection: None required Appearance and odor: N/A Reactivity of water: N/A N/A Exposure Guidelines: None established Specific Gravity (H 0=1) Solubility in water: N/A Stability and Reactivity: **Engineering Controls:** None required **Toxicological Information:** Stability: Carcinogen Status: NTP: NONE IARC: NONE OSHA: NONE Conditions to avoid: Fire or Excessive Heat **Ecological Information:** Incompatibility: None No Data Avaialble **Transport Information:** Hazardous Decomposition Products: None Hazardous Polymerization: Will not occur. TRANSPORTATION AND HAZARDOUS MATERIALS DESCRIPTION: Not a hazardous material for DOT shipping. Regulatory Information: Disposal Considerations: OSHA STANDARD CFR 29, PART 1910.1200: This product is considered to Waste Disposal: be an "article" under this standard. Dispose of in accordance with Local, State and Federal regulations. Other Information: SARA 313 INFORMATION: This product contains no substances at or above the reporting threshold subject to the reporting requirement of section 313 of The information contained herein is based on the data available to Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 Graphic Marking Systems, and is believed to be correct. However, CFR Part 371, based on available data. Graphic Marking Systems makes no warranty, expressed or implied, regarding the accuracy of these data or the results to be obtained from CALIFORNIA PROPOSITION 65: The following statement is made in order to the use thereof. Graphic Marking Systems assumes no responsibility comply with the California Safe Drinking Water and Toxic Enforcement Act of for injury from the use of the product described herein. 1986. This product does not, to the best of our knowledge and belief contain any of the chemicals on the current list of chemicals known to the State of

California to cause cancer and birth defects or other reproductive harm.