

## PRODUCT INFORMATION

**Pitbull Cast™** doesn't shy away from a fight. While other vinyl films release quickly when confronted by the elements, Pitbull Cast stands its ground, maintaining its adhesive bite longer.

Call on this UV-durable media to produce outdoor signs and decals that weather the test of time – up to 10 years, double the average 5-year life of other cast vinyl products. Shrink-resistant Pitbull Cast is also a block-out film, allowing you to apply it over existing markings and "block" them from being visible.

Give outdoor signs and decals the strength they need to last twice as long!

To learn more about Pitbull Cast and order yours today, scan the QR code.

Scan to order **Pitbull Cast!** 





## **NOTABLE QUALITIES**

- STICKS & STAYS ON
   Aggressively adheres to surfaces up to
   10 years under the harshest conditions.
- RESISTS SHRINKING & WRINKLING Maintains its dimensions longer to prevent oozing and dirty edges.
- BLOCKS OUT SURFACE
   Non-transparent backing prevents surface from showing through.







**General Description:** White, soft, flexible cast vinyl with a grey "block out" backing and an extremely aggressive permanent adhesive suited for hard-to-stick-to surfaces including thermoplastic olefin. This vinyl is formulated for thermal and eco-solvent inkjet printing. Recommended laminate –  $SPF^{TM}$  7 2 mil cast vinyl laminate.

# **PRODUCT SPECIFICATIONS**

### **TECHNICAL PROPERTIES:**

Thickness: 2 mil vinyl with 1 mil of adhesive

Outdoor Life: Up to 10 years

**Shelf Life:** 2 years stored at 70° F & 50% RH **Adhesive Properties:** 1 mil permanent acrylic

Service Temperature Range: -40° F to 176° F (-72°C to 41°C)

**Minimum Application Temperature:** 50° F (10°C)

#### CHOOSE THE RIGHT MATERIAL FOR YOUR APPLICATION

SURFACE TESTED		MATERIAL			
		Pitbull Cast Vinyl	3M 3690		
Acrylic	lts	83	59		
Aluminum	Peel Strength* Test Results	84	58		
Glass		85	58		
Polyethylene		83	42		
Polypropylene		81	42		
Powder Paint		86	44		
Stainless Steel		100	61		
Totals:		602	364		
Shear** (hours)		100	61		

Shear** (hours)	100	61
Tack***	602	364

The higher the number, the stronger the adhesive.

NOTE: Blind comparison tests were performed on three samples of each product for the best average of results.

- \* Peel strength is measured by pulling the test sample directly away from the panel it is affixed to, at a 90° angle.
- \*\* Shear is measured by affixing the test sample onto the panel vertically and hanging a weight on it. We let gravity do the work and measure the time it takes to shear off the surface. Hanging pictures is a good example of a need for a high-shear adhesive.
- \*\*\* Tack is the measurement of the "stickiness" of the adhesive. Most people use their thumbs for that test. Usually thicker adhesive equates to a tackier feel.

All of the descriptive information listed above is our recommendation only. This information does not suggest or constitute a written or verbal warranty or guaranty of any kind by the manufacturer or distributor of this product. Purchasers of this product shall be responsible for independently determining the suitability of the material for the intended application.

DEI/GMS0412 GRAPHIC MARKING SYSTEMS

